

## TECHNICAL DATA SHEET

### Description

SAHARA H 600IM is a nucleated homopolymer with antistatic additives. This grade is characterized by high flow and high stiffness. Its typical used by customers in houseware and thin wall food containers.

### Product Characteristics

**Commercial Status:** Experimental grade.

**Processing Method:** Injection Molding.

**Typical applications:** Thin wall food containers and Housewares.

| Typical Properties                                       | Test Method   | Nominal Value | Unit              |
|----------------------------------------------------------|---------------|---------------|-------------------|
| <b>Physical</b>                                          |               |               |                   |
| Density                                                  | ISO1183-1     | 0.90          | g/cm <sup>3</sup> |
| Melt Flow Rate 230 °C/2.16 kg.                           | ISO1133       | 60            | g/10 min          |
| <b>Mechanical</b>                                        |               |               |                   |
| Flexural Modulus                                         | ISO 178       | 2153          | MPa               |
| Tensile Modulus                                          | ISO 527-1, -2 | 2130          | MPa               |
| Tensile Stress at Yield                                  | ISO 527-1, -2 | 40            | MPa               |
| Tensile Strain at Yield                                  | ISO 527-1, -2 | 4.80          | %                 |
| Tensile Strain at Break                                  | ISO 527-1, -2 | 4.90          | %                 |
| Charpy Impact Notched, Type 1, Edgewise, Notch A, 23 °C  | ISO 179       | 1.4           | kJ/m <sup>2</sup> |
| Charpy Impact Notched, Type 1, Edgewise, Notch A, 0 °C   | ISO 179       | 1.2           | kJ/m <sup>2</sup> |
| Charpy Impact Notched, Type 1, Edgewise, Notch A, -20 °C | ISO 179       | 1             | kJ/m <sup>2</sup> |
| Notched Izod Impact Strength, 23 °C                      | ISO 180       | 1.7           | kJ/m <sup>2</sup> |
| <b>Thermal</b>                                           |               |               |                   |
| Heat Deflection Temperature-A, 1.8 MPa, unannealed       | ISO 75B-1, -2 | 63            | °C                |
| Heat Deflection Temperature -B, 0.45 MPa, unannealed     | ISO 75B-1, -2 | 107           | °C                |
| Vicat Softening Temperature, A50                         | ISO 306       | 153           | °C                |
| Vicat Softening Temperature, B50                         | ISO 306       | 101           | °C                |

### Processing Condition

Barrel temperature range: 210 -250 °C

Mold temperature: 15 -40 °C

Melt temperature: 240 -260 °C

Mold Shrinkage: 1 – 2.5 %

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### Sahara H 600IM

Polypropylene, Homopolymer

#### Safety and Handling

The product is not classified as a hazardous material. Polypropylene resin should be stored in a manner to prevent a direct exposure to sunlight and/or heat. The storage area should also be dry and preferably do not exceed 50°C. Sipchem would not give warranty to bad storage conditions which may lead to quality deterioration such as color change, bad smell and inadequate product performance. It is advisable to process PP resin within 6 months after delivery. Conveying equipment should be designed to prevent production and accumulation of fines and dust particles that are contained in polymer resins. These particles can under certain conditions pose an explosion hazard. Conveying systems should be grounded, equipped with adequate filters, and regularly inspected for leaks. For additional information about safety, handling, and storage. Safety Data Sheets (SDS) are available on our website.

#### Food Contact Regulation

This product complies with the relevant requirements of EU, China, South America & United States Food contact. Declaration of Compliance Certificate are available on our Internet site. For additional specific information please contact Product Stewardship team

#### Disclaimer

Information in this document is accurate to the best of our knowledge at the date of publication. The document is designed to provide users general information for safe handling, use, processing, storage, transportation, disposal, and release and does not constitute any warranty or quality specification, either express or implied, including any warranty of merchantability or fitness for any particular purpose. Users shall determine whether the product is suitable for their use and can be used safely and legally.

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